## C.I.P.

## 9 mm FX & CQT

Country of Origin: CA

R1

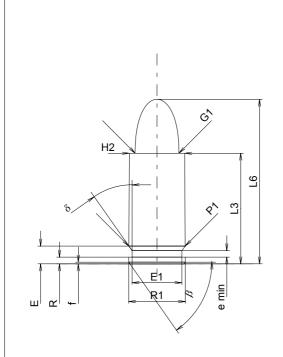
R3 Ε

E1 e min δ

β

| TAB.     | IV       |
|----------|----------|
| Date     | 98-01-27 |
| Revision | 00-06-07 |

**CHAMBER MINI** 



| CARTRIDGE MAXI |    |       | C     |         |
|----------------|----|-------|-------|---------|
| Lengths        |    |       |       | Lengths |
| L1             | =  |       |       | L1      |
| L2             | =  |       |       | L2      |
| L3 1)          | =  | 19.51 | -0.25 | L3 1)   |
| L4             | =  |       |       |         |
| L5             | =  |       |       |         |
| L6             | =  | 29.03 |       |         |
| Case He        | ad |       |       | Breech  |
| D              | _  | 1 10  |       | D       |

| 19.51 | -0.25 | L1<br>L2<br>L3 <sup>1)</sup> | =<br>=<br>= | 14.00<br>19.51 |  |
|-------|-------|------------------------------|-------------|----------------|--|
| 29.03 |       |                              |             |                |  |
|       |       | Breech                       |             |                |  |
| 1.19  |       | R                            | =           |                |  |
| 9.96  |       | R1                           | =           | 9.96           |  |
|       |       | R2                           | =           |                |  |
| 3.14  |       | R3                           | =           |                |  |
| 8.79  |       | r                            | =           |                |  |
| 1.14  |       |                              |             |                |  |
| 35°   |       |                              |             |                |  |
| 0.30  |       |                              |             |                |  |
| 55°   |       |                              |             |                |  |
|       |       |                              |             |                |  |

**Powder Chamber** 

3.14

9.94 9.86

9.82

Ε

P1 1)

r1 max r2

| Powder Chamber |   |      |  |
|----------------|---|------|--|
| P1             | = | 9.93 |  |
| P2             | = |      |  |

| P2    | =         | P2 *    | =       |
|-------|-----------|---------|---------|
| Junct | tion Cone | Junctio | on Cone |
| α     | =         | α       | =       |
| S     | =         | S       | =       |

| α      | _ |
|--------|---|
| S      | = |
| r1 min | = |
| r2     | = |
| Collar |   |

H1

H2

 $\Gamma$ 2

| ar |   |      | Collai |
|----|---|------|--------|
|    | = |      | H1     |
| 1) | = | 9.75 | H2 1)  |

| Projectile | ) |       |
|------------|---|-------|
| G1 1)      | = | 7.72  |
| G2         | = |       |
| F          | = |       |
| L3+G 1)    | = | 22.69 |

| Commencement of Rifling |   |          |  |
|-------------------------|---|----------|--|
| G1 1)*                  | = | 7.87     |  |
| G 1)                    | = | 3.18     |  |
| α1 *                    | = | 180°     |  |
| h                       | = |          |  |
| s                       | = |          |  |
| i <sup>1)*</sup>        | = | 2°31'14" |  |
| w                       | = |          |  |

| Pressures (Energies)     |
|--------------------------|
| <b>Method Transducer</b> |

| Pmax | = | 350 bar |
|------|---|---------|
| PK   | = | 403 bar |
| PE   | = | 455 bar |
| M    | = | 12.50   |
|      |   |         |

| Barrel |   |      |
|--------|---|------|
| F 1)*  | = | 7.59 |
| Z 1)   | = | 7.81 |

|        |    | _      |
|--------|----|--------|
| Groove | es |        |
| b      | =  | 1.02   |
| N      | =  | 6      |
| u      | =  | 254.00 |

45.92

mm²

| Miscellaneous | Dimensions |
|---------------|------------|
| oooaooao      |            |

| Fe 1)   | = | 0.30 |
|---------|---|------|
| delta L | = |      |

| Scale | 1 | .5:1 |
|-------|---|------|

Dimensions in << mm >> Dimensions and Tolerances for Proof Barrels see Appendix CR 1.

R<sub>1</sub>

 Check for safety reasons
Basic dimensions Notes: