

C.I.P.

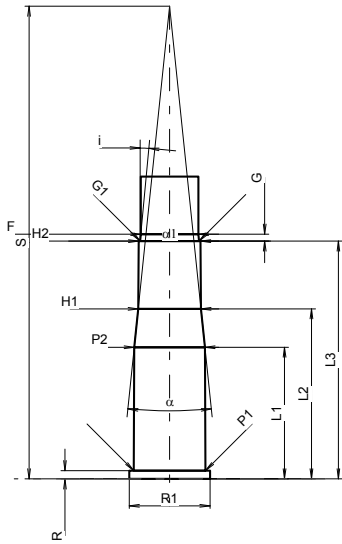
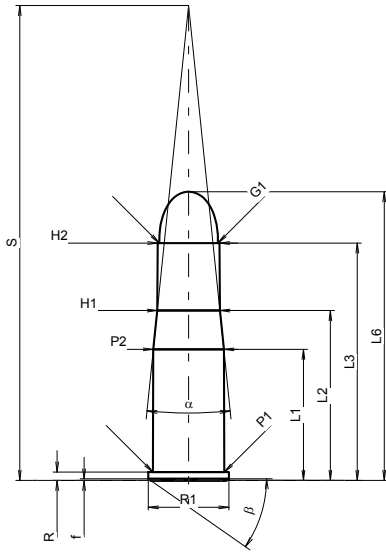
45-75 Win.

Country of Origin: US

TAB. II

Date 07-05-15

Revision 08-04-15



Scale 1:1.5

Dimensions in << mm >>
Dimensions and Tolerances for Proof Barrels
see Appendix CR 1.

CARTRIDGE MAXI

Lengths

| | | |
|-------|---|-------|
| L1 | = | 26.00 |
| L2 | = | 33.70 |
| L3 1) | = | 47.10 |
| L4 | = | |
| L5 | = | |
| L6 | = | 57.28 |

Case Head

| | | | |
|-------|---|-------|-------|
| R 1) | = | 1.63 | -0.25 |
| R1 | = | 15.98 | |
| R3 | = | | |
| E | = | | |
| E1 | = | | |
| e min | = | | |
| delta | = | | |
| f | = | 0.30 | |
| beta | = | 35° | |

Powder Chamber

| | | |
|------|---|-------|
| P1 | = | 14.20 |
| P2 * | = | 14.00 |

Junction Cone

| | | |
|---------|---|-----------|
| alpha * | = | 11°42'57" |
| S * | = | 94.23 |
| r1 min | = | |
| r2 | = | |

Collar

| | | |
|-------|---|-------|
| H1 * | = | 12.42 |
| H2 1) | = | 12.26 |

Projectile

| | | |
|---------|---|-------|
| G1 1) | = | 11.66 |
| G2 | = | |
| F | = | |
| L3+G 1) | = | 48.48 |

Pressures (Energies)

Method Transducer

| | | |
|------|---|------------|
| Pmax | = | 2050 bar |
| PK | = | 2358 bar |
| PE | = | 2563 bar |
| M | = | 25.00 |
| EE | = | 3700 Joule |

Miscellaneous Dimensions

| | | |
|---------|---|------|
| Fe 1)4) | = | 0.15 |
| delta L | = | |

CHAMBER MINI

Lengths

| | | |
|-------|---|-------|
| L1 | = | 26.12 |
| L2 | = | 33.74 |
| L3 1) | = | 47.18 |

Breech

| | | |
|------|---|-------|
| R 1) | = | 1.63 |
| R1 | = | 16.03 |
| R2 | = | |
| R3 | = | |
| r | = | |

Powder Chamber

| | | |
|-------|---|-------|
| E | = | |
| P1 1) | = | 14.23 |
| P2 * | = | 14.03 |

Junction Cone

| | | |
|---------|---|-----------|
| alpha * | = | 11°50'17" |
| S * | = | 93.78 |
| r1 max | = | |
| r2 | = | |

Collar

| | | |
|-------|---|-------|
| H1 * | = | 12.45 |
| H2 1) | = | 12.29 |

Commencement of Rifling

| | | |
|-----------|---|----------|
| G1 1)* | = | 11.69 |
| G 1) | = | 1.38 |
| alpha 1 * | = | 180° |
| h | = | |
| s | = | |
| i 1)* | = | 5°22'54" |
| w | = | |

Barrel

| | | |
|-------|---|-------|
| F 1)* | = | 11.43 |
| Z 1) | = | 11.58 |

Grooves

| | | |
|---|---|------------------------|
| b | = | 3.58 |
| N | = | 6 |
| u | = | 508.00 |
| Q | = | 104.25 mm ² |

Notes: 1) Check for safety reasons
4) Headspace on Rim
* Basic dimensions