

C.I.P.

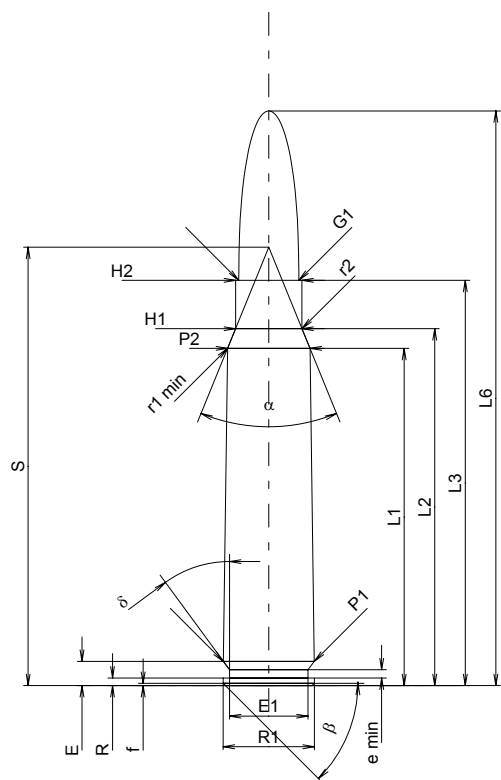
7,65 x 53 Arg.

TAB. I

Date 84-06-14

Country of Origin: DE

Revision 02-05-15



CARTRIDGE MAXI

Lengths

L1 ¹⁾ *	=	44.60	-0.20
L2 ¹⁾ *	=	47.20	-0.20
L3 ¹⁾	=	53.60	
L4	=		
L5	=		
L6	=	76.00	

Case Head

R	=	1.00	
R1	=	12.05	
R3	=		
E	=	3.20	
E1	=	10.40	
e min	=	1.10	
delta	=	35°41'24"	
f	=	0.30	
beta	=	45°	

Powder Chamber

P1	=	12.01	
P2 ¹⁾ *	=	10.90	-0.20

Junction Cone

alpha	=	44°21'38"	
S	=	57.97	
r1 min	=	2.20	
r2	=	2.20	

Collar

H1 ¹⁾ *	=	8.78	
H2	=	8.78	

Projectile

G1 ¹⁾	=	7.94	
G2	=		
F	=		
L3+G ¹⁾	=	73.60	

Pressures (Energies)

Method Transducer

Pmax	=	3900 bar	
PK	=	4485 bar	
PE	=	4875 bar	
M	=	25.00	
EE	=	3700 Joule	

Miscellaneous Dimensions

Fe ¹⁾	=	0.10	
delta L	=		

CHAMBER MINI

Lengths

L1 *	=	44.50	
L2 *	=	47.00	
L3 ¹⁾	=	53.70	

Breech

R	=	1.00	
R1	=	12.13	
R2	=		
R3	=		
r	=		

Powder Chamber

E	=	3.20	
P1 ¹⁾	=	12.05	
P2 *	=	10.93	

Junction Cone

alpha ¹⁾	=	46°08'52"	
S	=	57.33	
r1 max	=	2.20	
r2	=	2.20	

Collar

H1 *	=	8.80	
H2 ¹⁾	=	8.80	

Commencement of Rifling

G1 ¹⁾ *	=	8.00	
G ¹⁾ *	=	20.00	
alpha1	=	90°	
h *	=	0.40	
s	=		
i ¹⁾	=	0°30'41"	
w	=		

Barrel

F ¹⁾ *	=	7.65	
Z ¹⁾	=	7.92	

Grooves

b	=	4.20	
N	=	4	
u	=	280.00	
Q	=	48.36	mm ²

Scale 1:1

Dimensions in << mm >>
Dimensions and Tolerances for Proof Barrels
see Appendix CR 1.

Notes: 1) Check for safety reasons
* Basic dimensions