

<b>C.I.P.</b>	<b>Proof barrels Rifled weapons</b>	<b>TAB. I - IV CR 1</b>
		<b>DATE 02-05-15</b>
		<b>REV. 03-04-11</b>

Dimensions and tolerances of proof barrels for cartridges  
intended for rifled centrefire weapons

1. Interior dimensions:

For the dimensions see the minimum values in the TDCC.

The following tolerances are authorised:

F	Z	L3	P1	P2	H2	G1	$i \geq 12'$	$i < 12'$
+0,02	+0,03	+0,1	+0,03	+0,02	+0,02	+0,03 mm	$- 5/60 i$	$- 1'$

The headspace must not exceed 0,10 mm.

2. Length of reference standard proof barrels:

For rimless cartridges:	$L_c = 600 \pm 10$ mm
for rimmed cartridges:	$L_c = 600 \pm 10$ mm
for magnum cartridges:	$L_c = 650 \pm 10$ mm
For pistol and revolver cartridges:	$L_c = 150 \pm 10$ mm.

3. Location of the pressure take (M):

For the location of the pressure take (M) see the indications in the TDCC;  
Tolerance: -2,00 mm.